GLASFLUGEL

DEUTSCH-BRASILIANISCHE FLUGZEUG-UND FAHRŽEUGBAU GMBH TELEFON 07026/855 3318 LENNINGEN WURTT. 1 Technical Note No.

201 - 22

German Data Sheet No.

251

Subject:

Elevator Linkage at the base of the stick

Affected:

Glider-Model:

Standard Libelle

Standard Libelle 201 B

Works Nos. 1-476

Reason:

Failure of a Linkage

Urgency:

Action 1: Before next flight

Action 2: Until November 1st 1980

Action 1:

The Elevator Linkage at the base of the stick (see modified drawing No. 301-41-4/2) must be inspected carefully by means of a magnifying glass (magnification at least 5x) for possible cracks near the welded seam.

This inspection must be made immediately and again following the application of high loads to the glider (e.g. hard Landing or ground

loops).

If cracks are found the glider must not be flown , until the defective part has been replaced.

Action 2:

The Elevator Linkage at the base of the stick must be replaced by a modified part in accor-

dance with drawing No. 301-41-4/2

Replacement must in all cases be effected until

November 1st 1980.

Material:

See drawing No. 301-41-4/2

Weight:

No change

Center of

Gravity:

No change

Remarks:

The modified Elevator Linkage according to drawing No. 301-41-4/2 is available from Hansion Straitened

Glestaser - Flugzeug - Service Gratin LTB !!-A 95 u. I-C 12

LA SIST. T 外级 T重 57

of Glasflügel sailplanes

72582 Weg, Td. 07982/1001
Action l (Visual Inspection) must be carried out by a suitably experienced person, and the logbook annotated accordingly.

Action 2 (replacement of Linkage) must be inspec ted and certified by a licensed inspector.

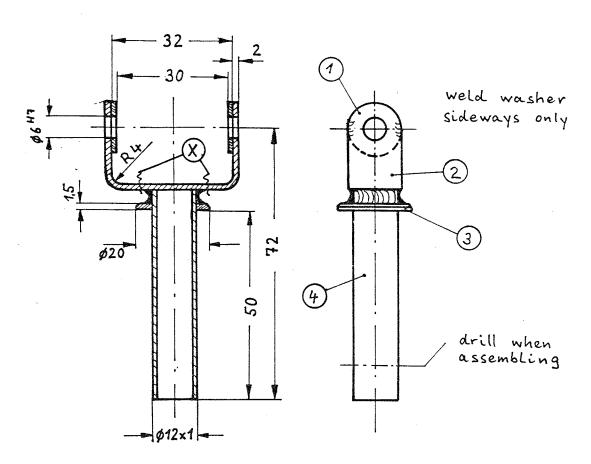
Lenningen, den 29.07.1980

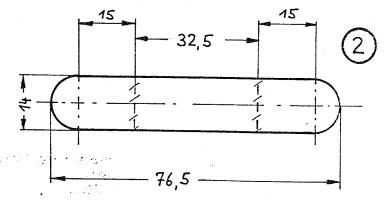
Hansjörg Streifeneder

Glasfaser - Flugzeug - Service Repair station in charge LTB II-A 95 u. I-C 12

Hofener Weg, Tel. 07382/1032 725827431 Grabenstetten

Position of possible cracks on original Elevator Linkage





- 1) washer (2x) St Ø14x Ø 5,5 x 1
- 2) frame 1.7734.4 76,5x14x2
- 3) washer St \$20 x \$12 x 1,5
- 4) tube 1.7734.4 \ Ø12 x 1 x 56

heat-treatment after welding:

Tempering in controlled atmosphere
1 hour at 550°C



M 1:1